

# **2004 185SP**

# **PARTS MANUAL**

## **185**

## **SPORT**



Sea Ray® Parts Manual, 2004 185 SPORT MRP # 1761688  
Sea Ray Boats, 2600 Sea Ray Blvd., Knoxville, TN 37914. For information call 1-800-SRBOATS or fax 1-314-213-7878 (USA and International).  
Internet address: <http://www.searay.com>

Note: Not all accessories shown in pictures or described herein are standard equipment or even available as options.

Options and features are subject to change without notice.

Confirm the availability of all accessories and equipment with an authorized Sea Ray® dealer.

# 2004 185 SPORT

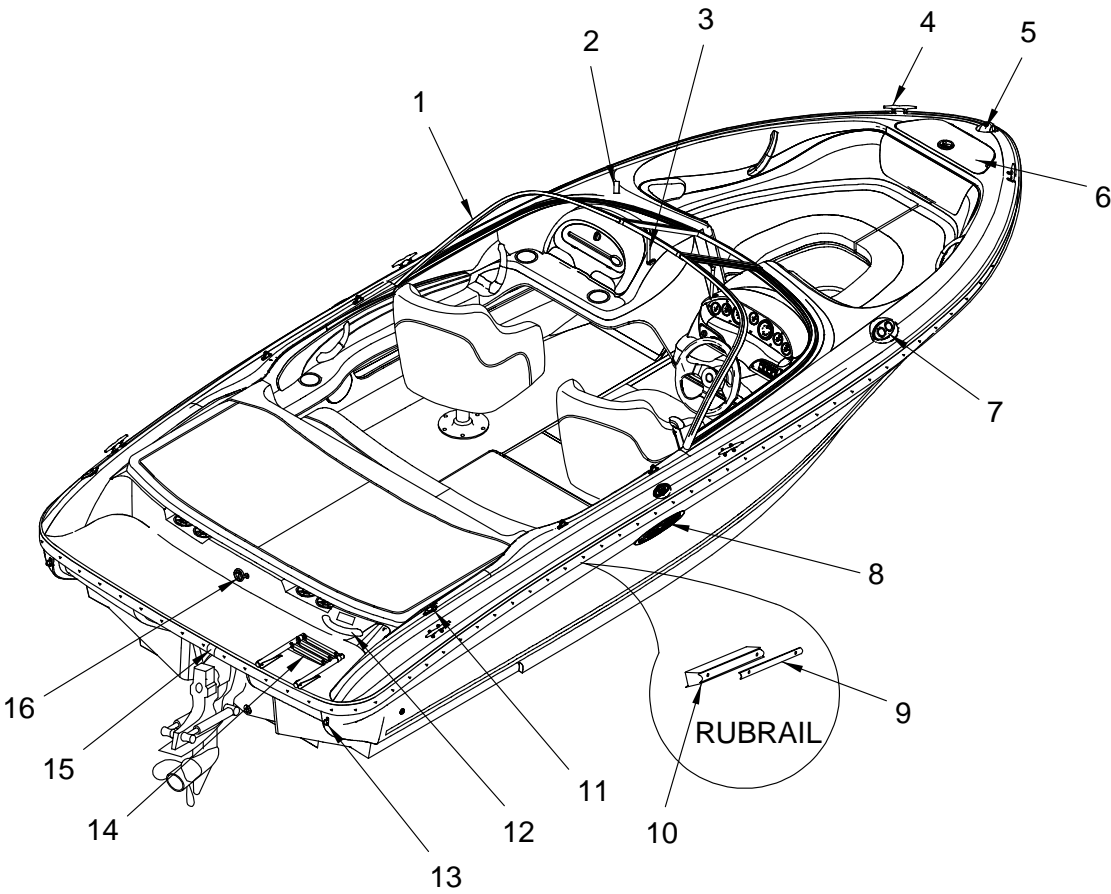
## TABLE OF CONTENTS



<b>STANDARD &amp; OPTIONAL LAYOUTS</b>	<b>PAGE</b>
EXTERIOR.....	1, 2
EXTERIOR (GRAPHICS) .....	3
COCKPIT (FORWARD PORT VIEW).....	4, 5
COCKPIT (AFT PORT VIEW).....	6, 7
COCKPIT (HELM) .....	8
INSTRUMENT PANEL .....	9
SWITCH PANEL .....	10
COCKPIT (UPHOLSTERY) TWO BUCKET WITH SUNPAD AFT BENCH	
SEATING .....	11, 12
CANVAS .....	13
CANVAS (GREEN) .....	14
CANVAS (BLUE) .....	15
CANVAS (RED) .....	16
BILGE .....	17
STEERING SYSTEM .....	18
FUEL SYSTEM .....	19

<b>OPTIONS - PARTS LIST</b>	<b>PAGE</b>
3.0L ALPHA ( 135 PHP ) MCM STERN DRIVE .....	20
4.3L ALPHA ( 190 PHP ) MCM STERN DRIVE .....	20
4.3L MPI ALPHA ( 220 PHP ) MCM STERN DRIVE .....	20
DEPTH FINDER .....	20
BIMINI TOP & BOOT .....	20
SNAP-IN CARPET COCKPIT .....	20
TWO TONE GELCOAT GRAPHICS .....	20
STBD BUCKET/PORT B/B /MOTOR BOX /JUMP SEATS .....	20
TONNEAU COVER - ONLY .....	20
COCKPIT COVER W/ TONNEAU COVER .....	20
STANDARD PAINTED TRAILER W/ BRAKES .....	20
GALVANIZED TRAILER .....	20
2 BACK / BACK SEATS / MOTOR BOX /JUMP SEATS .....	20
C E OPTION GROUP .....	20
C E FIRE SYSTEM - EUROPEAN DEALERS ONLY .....	20
OWNER ORIENTATION VIDEO - PAL FORMAT .....	20
CANADIAN CONFORMITY STICKER .....	20
PREMIER STEREO UPGRADE - W/ REMOTE AT HELM .....	20
2.0 TO 1 HIGH ALTITUDE GEAR RATIO .....	20
GALVANIZED TRAILER W/ DISC BRAKES .....	20
CANVAS PACKAGE - W/ CONVERTIBLE TOP .....	20

EXTERIOR



**EXTERIOR**

1	1119528	W/S, 180BR-98 CMPLT REV1
	1141027	W/S, 180BR/OB-98 FRONT PORT REV1
	1141019	W/S, 180BR/OB-98 CTR REV1
	1590918	LATCH, W/S WALK-THRU DOOR
	1141035	W/S, 180BR/OB-98 FRONT STBD REV1
	1141043	W/S, 180BR/OB-98 HDWR KIT REV1
	1141050	W/S, 180BR/OB-98 SCREW CVR REV1
2	156893	WEBBING, POLYPROPYLENE 1" BLACK
3	1556877	SUPPORT, W/S 182BR-01 P/S
4	126664	CLEAT, 6" 4-BOLT SS
	793471	PLATE, BACKING UNIVERSAL 3/16"
5	1414887	LIGHT, NAV COMBO BOW SS W/CONN REV1
	1423946	BULB, REPL FOR #1414895 12V
6	1455484	HATCH, HDPE 190BR-00 ANCHOR STRG PRL
	1365550	LATCH, FLUSH T-HNDL W/O LOCK BLK
7	1413475	HORN, DUAL BLK W/SPADE CONNECTORS SERIES 84
	1401736	HORN, GRILL DUAL SS OVERLAY SERIES 84
8	1610211	EMBLEM, S/R LOGO SCRIPT HULL URETH CHR 13"
9	1575778	INSERT, RUB RAIL GREY FLEX VINYL
10	1575760	RUBRAIL, VINYL RIGID PEARL 16'
11	1537364	LIGHT, NAV BASE ONLY STERN W/CON TEARDROP RV1
	929042	LIGHT, NAV A/R STERN 54"13DEG RG THRNUT
	934083	LIGHT, NAV A/R STERN 75"13DEG RG THRNUT
		<b>(Bimini TOP W/BOOT &amp; VERTICAL STORAGE OPTION)</b>
	1205665	BULB, STERN NAV LIGHT REPL FOR #929042/#934083
12	1396712	HANDLE, GRAB PRL STRAIGHT REV1
13	697508	EYE, BOW 3/8"X 2.75"
	793471	PLATE, BACKING UNIVERSAL 3/16"
14	1256155	LADDER, SWIM SS 3-STEP TELESCOP
	1213883	LADDER, STEP PAD (FOR #1085166/1256155)
	1342138	CAP, LADDER END TOP FOR #1085166/1256155
	1342146	CAP, LADDER END BTM FOR #1085166/1256155
15	1156249	CLIP, TRANSOM GUNNEL PRL
16	202481	SKI EYE, TRANSOM MT 3/8"X 2.5"DIA X 2.5"LEG
	793471	PLATE, BACKING UNIVERSAL 3/16"

**NOT SHOWN**

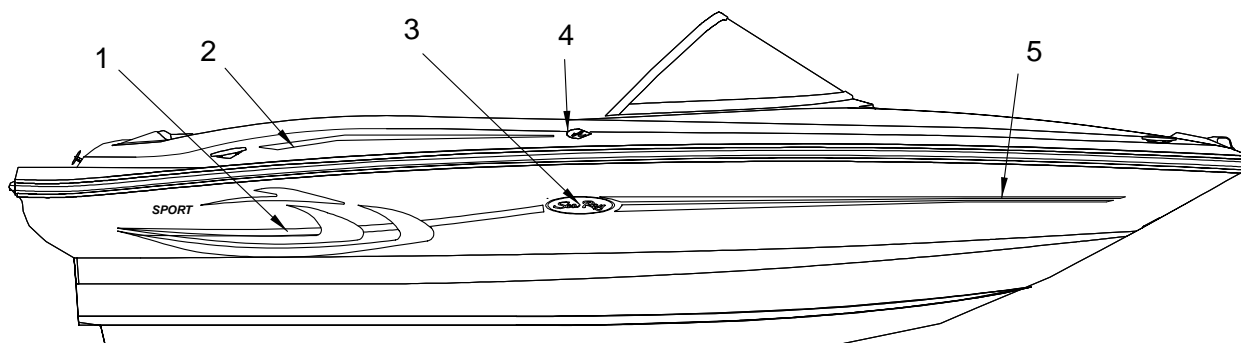
697508	EYE, BOW 3/8"X 2.75"
--------	----------------------

**NOT SHOWN DECALS/ LABELS**

1750454	DECAL, SEA RAY OWNERS CLUB (NBOA) RV
1750455	DECAL, STRUCTURAL WARRANTY SPRTBT
1745519	LABEL, DANGER SHUT OFF ENG WHEN NEAR SWIMMERS
1745157	LABEL, FUEL RECOMMENDATION
129122	LABEL, NMMA CERTIFIED
1745125	LABEL, SKI TOW ROPE BACKLASH

**TRAILER**

1638592	TRAILER, 182BR-02 SWING-TNGE W/DISC BRKS GALV
1754805	TRAILER, 185BR-04 SWING-TONGUE W/BRKS PRL
557991	TIE DOWN, TRAILER STRAP 2" X 37" W/JAY HOOK

**EXTERIOR (GRAPHICS)****EXTERIOR (GRAPHICS)**

- |   |         |   |
|---|---------|---|
| 1 | 1747651 | TAPE, APP SPRT-04 SLVRMET/REGLANT HULL AFT ST |
|   | 1747657 | TAPE, APP SPRT-04 SLVRMET/REGLANT HULL AFT PT |
| 2 | 1747658 | TAPE, APP SPRT-04 GRANITE DECK STB            |
| 3 | 1610211 | EMBLEM, S/R LOGO SCRIPT HULL URETH CHR 13"    |
| 4 | 1753614 | EMBLEM, MODEL DESG 185 DECK OVL URETH CHR/BLK |
| 5 | 1754395 | TAPE, M/S 3/4" N/VOID SLVR/GRANITE            |

**GELCOATS**

- |         |                            |
|---------|----------------------------|
| 1136092 | GEL COAT, PEARL PX/TL      |
| 1690845 | GEL COAT, JET BLK          |
| 1690265 | GEL COAT, RED ARMORCOTE    |
| 1310416 | GEL COAT, GALAXY BLUE      |
| 1690266 | GEL COAT, YELLOW ARMORCOTE |
| 1310424 | GEL COAT, HNTR GRN         |

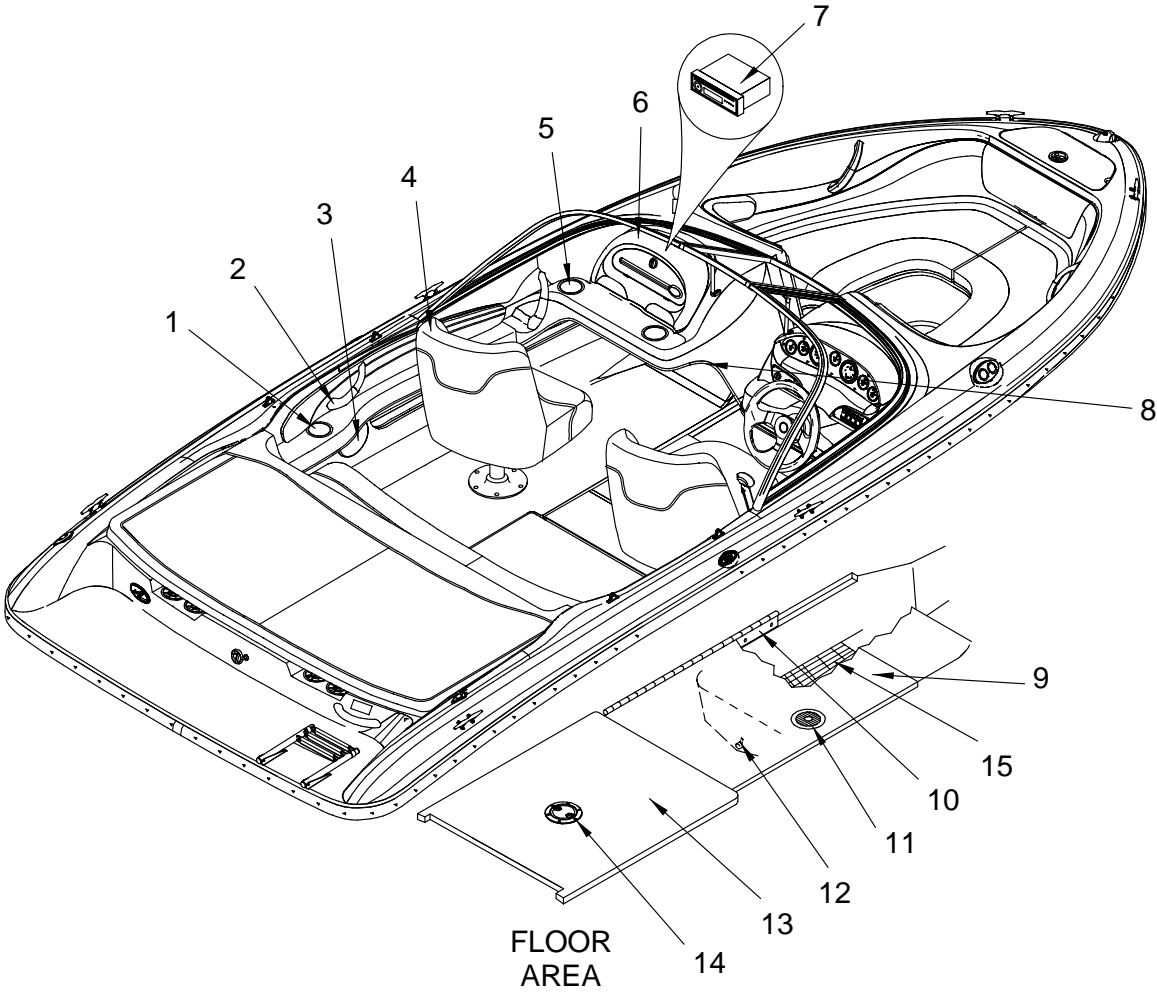
**GRAPHICS KIT**

- |         |  |
|---------|--|
| 1748355 | GRAPHICS KIT, 180BRSPRT-04 SLVRMET/REGLANT |
|---------|--|

**NOT SHOWN**

- |         |                        |
|---------|------------------------|
| 1761773 | TAPE, SOLID 1/2" PEARL |
|---------|------------------------|

COCKPIT (FORWARD PORT VIEW)



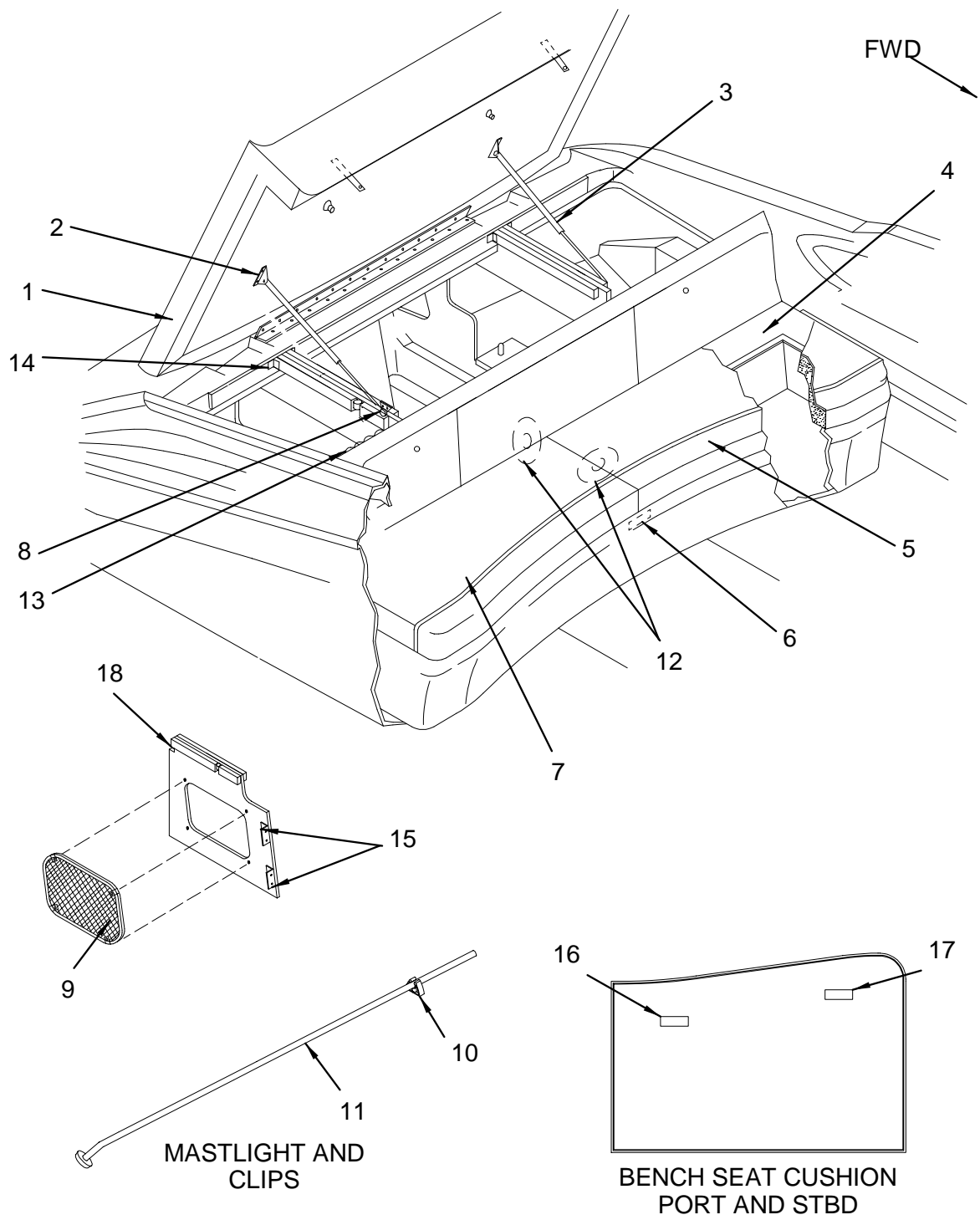
**COCKPIT (FORWARD PORT VIEW)**

- 1 1156017 DRINKHOLDR, PLAS 4"X 3" MUG SZ PRL
- 2 1086362 HANDLE, GRAB PRL CUSTOM SR
- 3 1690557 SPEAKER, COAXIAL 6.5" N/CVR
- 1717332 GRILL, SPEAKER 6.5" ACOM BLK
- 4 1754997 BKT SEAT, SPRT-04 STNGR CRM/NCKL W/SPRT SCRPT
- 1761682 BKT SEAT, SPRT-04 STNGR SKN CRM/NCKL W/SCRPT
- 1761683 BKT SEAT, SPRT-04 STNGR CUSH CRM/NCKL
- 1761684 BKT SEAT, SPRT-04 STNGR CUSH SKN CRM/NCKL
- 1761685 BKT SEAT, SPRT-04 STNGR BACK SKN CRM/NCKL
- 1761686 BKT SEAT, SPRT-04 STNGR BACK CRM/NCKL W/SCRPT
- 5 1156017 DRINKHOLDR, PLAS 4"X 3" MUG SZ PRL
- 6 1752839 GLOVEBOX, ASSY 185SPT-04 W/HDWR PWTR MIST
- 7 1753392 STEREO, AM/FM CD PLAYER CLARION M-235
- 1105758 TRIM RING, 1/4" CLARION MO350
- 8 1156355 TRIM, EDGE PEARL MOTOR BOX SMALL
- 9 1761655 185SP 04,HATCH,SKI STRG
- 688564 CYLINDER, GAS 30PSI 20"EXT X 12"COMP
- 634592 BRACKET, SS GAS CYL FLAT W/BALL STUD
- 634550 BRACKET, SS GAS CYL 90DEG L-BRKT W/BALL LONG
- 609883 CLEAT, PLAS 3/4"X 1"X 4" GREY
- 10 161729 HINGE, AL CONT 1.75"X 96" SAT
- 11 1365550 LATCH, FLUSH T-HNDL W/O LOCK BLK
- 12 156224 PLUG, DRAIN PLUG SNAPTITE 7/8"
- 418632 LANYARD, W/TAB/RING
- 13 1761656 185SP 04,HATCH,FUEL TANK
- 14 1155993 ACCESS PLATE, POLYPROP W/O-RING 4" PEARL
- 1744762 LABEL, WARNING PYHY FIRE EXT PRT (LEXAN)
- 1743499 LABEL, FIRE PRT ACCESS-KEEP CLEAR
- 15 1264498 FLOORING, PVC MAT SKI WELL WHT 21"X 43"

**COCKPIT CARPET**

- 1753672 CARPET, EXT 18 OZ NICKEL GT

COCKPIT (AFT PORT VIEW)





**COCKPIT (AFT PORT VIEW)**

- 1 1756940 CUSH, 185SP-04 SUNPD/STRPS/HINGE STNGR/NCKL
- 1761687 CUSH SKIN, 185SP-04 SUNPD/STRPS/HNG STNGR/NKL
- 2 634592 BRACKET, SS GAS CYL FLAT W/BALL STUD
- 3 826305 CYLINDER, GAS 40PSI 20"EXT X 12"COMP
- 4 1761657 185SP 04,BASE,BNCHST FBRGLS
- 5 1761658 185SP 04,CUSH,BNCHST PRT
- 1761659 185SP 04,CUSH SKN,BNCHST PRT
- 609883 CLEAT, PLAS 3/4"X 1"X 4" GREY
- 1083419 BLOCK, HDPE 185/190SDOB/210-98 XL HOOK
- 6 1743499 LABEL, FIRE PRT ACCESS-KEEP CLEAR
- 7 1761660 185SP 04,CUSH,BNCHST STB
- 1761661 185SP 04,CUSH SKN,BNCHST STB
- 609883 CLEAT, PLAS 3/4"X 1"X 4" GREY
- 1083419 BLOCK, HDPE 185/190SDOB/210-98 XL HOOK
- 8 634550 BRACKET, SS GAS CYL 90DEG L-BRKT W/BALL LONG
- 9 1621168 CANVAS, 182BR-02 BIM BLKHD FLAP PTY
- 10 590646 CLIP, POLE STRG BLK - MAST LIGHT
- 11 929042 LIGHT, NAV A/R STERN 54"13DEG RG THRNUT
- 934083 LIGHT, NAV A/R STERN 75"13DEG RG THRNUT
- (BIMINI TOP W/BOOT & VERTICAL STORAGE OPTION)
- 1205665 BULB, STERN NAV LIGHT REPL FOR#929042/#934083
- 12 1155993 ACCESS PLATE, POLYPROP W/O-RING 4" PEARL
- 13 1572866 FOAM, P/C 182BR-01 CONV SUNPAD
- 1572874 FOAM, P/C 182BR-01 CE CONV SUNPAD
- (CE OPTION GROUP OPTION)
- 14 836023 BRACKET, ALUM 1.5"X 1.5"X 1.5" 3/16"HOLES
- 15 836007 BRACKET, ALUM 1.5"X 1.5"X 3" 3/16"HOLES
- 16 1083419 BLOCK, HDPE 185/190SDOB/210-98 XL HOOK
- 17 609883 CLEAT, PLAS 3/4"X 1"X 4" GREY
- 18 1761662 185SP 04,BLKHD,SNPD PRT
- 1761663 185SP 04,BLKHD,SNPD STB

**LABELS/PLATES**

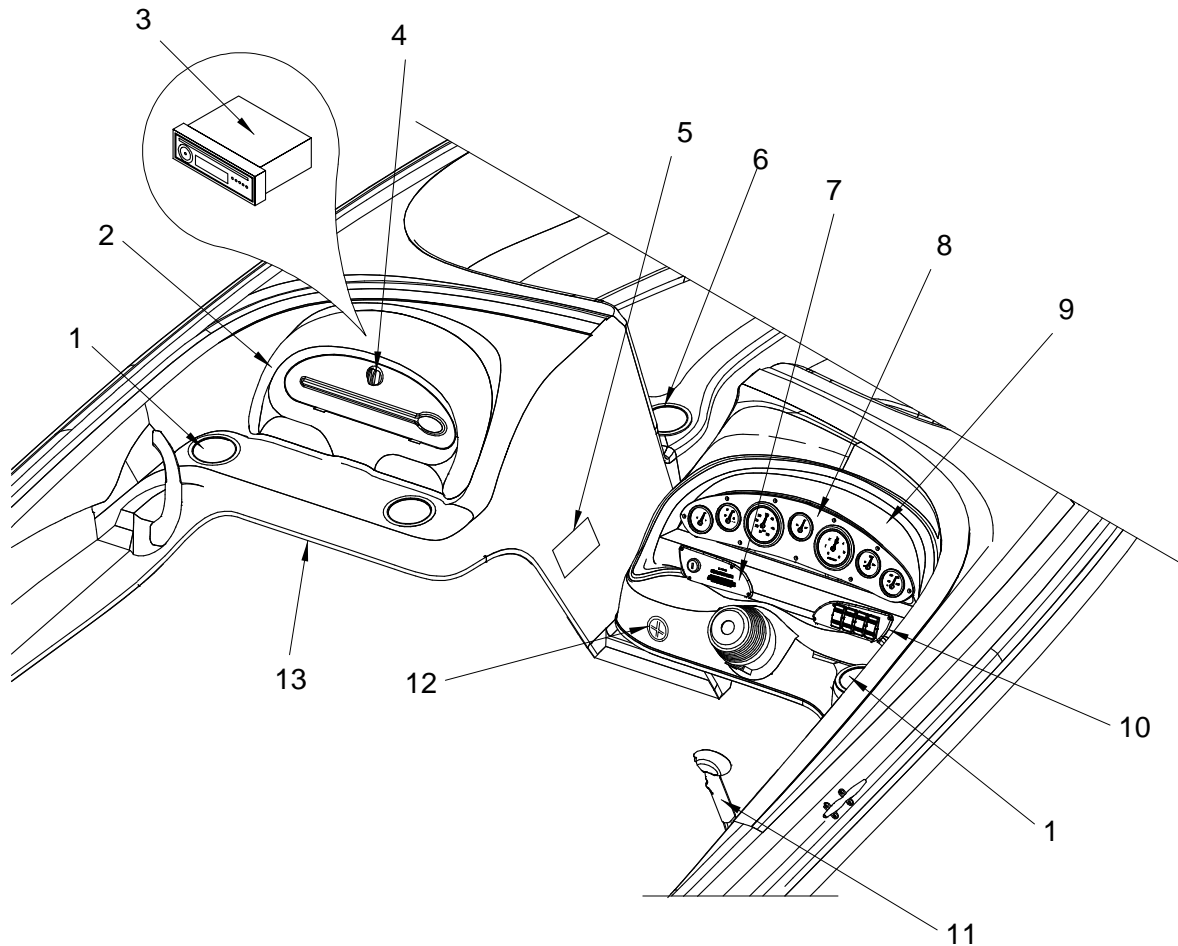
- 1755051 PLATE, NMMA 04-185BR

**MULTI-INFO PACKET**

- 1755553 PACKET, MULTI-INFO 185SP

**NOT SHOWN**

- 618025 VINYL FILM, MINI GRIP BAG 5" X 8"
- 676114 ANGLE, PVC 1"X 1"X 3/16"X 10' GREY
- 991612 ANGLE, PVC 2"X 2"X 1/4"X 10' WHT

**COCKPIT (HELM)****COCKPIT (HELM)**

- |    |         |   |
|----|---------|---|
| 1  | 1156017 | DRINKHOLDR, PLAS 4"X 3" MUG SZ PRL          |
| 2  | 1752839 | GLOVEBOX, ASSY 185SPT-04 W/HDWR PWTR MIST   |
| 3  | 1753392 | STEREO, AM/FM CD PLAYER CLARION M-235       |
|    | 875484  | ANTENNA LEAD, STEREO SOFT WIRE 30"          |
| 4  | 1581701 | LOCK, GLOVEBOX ONLY                         |
| 5  | 1755051 | PLATE, NMMA 04-185BR                        |
|    | 1548932 | PLATE, CE OPT C:182BR/7PERSON/545KG         |
|    |         | <b>(CE OPTION GROUP OPTION)</b>             |
| 6  | 1156017 | DRINKHOLDR, PLAS 4"X 3" MUG SZ PRL          |
| 7  | 1726978 | PANEL, 182BR/SRX PRT SW SLVR GRAPHITE       |
|    | 1726979 | PANEL, BLANK:182BR/SRX PRT SW SLVR GRAPHITE |
| 8  | 1726977 | PANEL, 182SRX INST SLVR GRAPHITE SS BEZEL   |
|    | 1726976 | PANEL, BLANK:182BR/SRX INST SLVR GRAPHITE   |
| 9  | 1752842 | VISOR, DASH 185SPT-04 PWTR MIST             |
| 10 | 1726980 | PANEL, 182BR/SRX STB SW SLVR GRAPHITE       |
|    | 1726981 | PANEL, BLANK:182BR/SRX STB SW SLVR GRAPHITE |
| 11 | 1458900 | CONTROL, REM THRTL/SHIFT CLSC 4000 W/CONN   |
| 12 | 1753394 | STEREO, REMOTE CNTRL W/DISPLAY FOR M335     |
| 13 | 1156355 | TRIM, EDGE PEARL MOTOR BOX SMALL            |

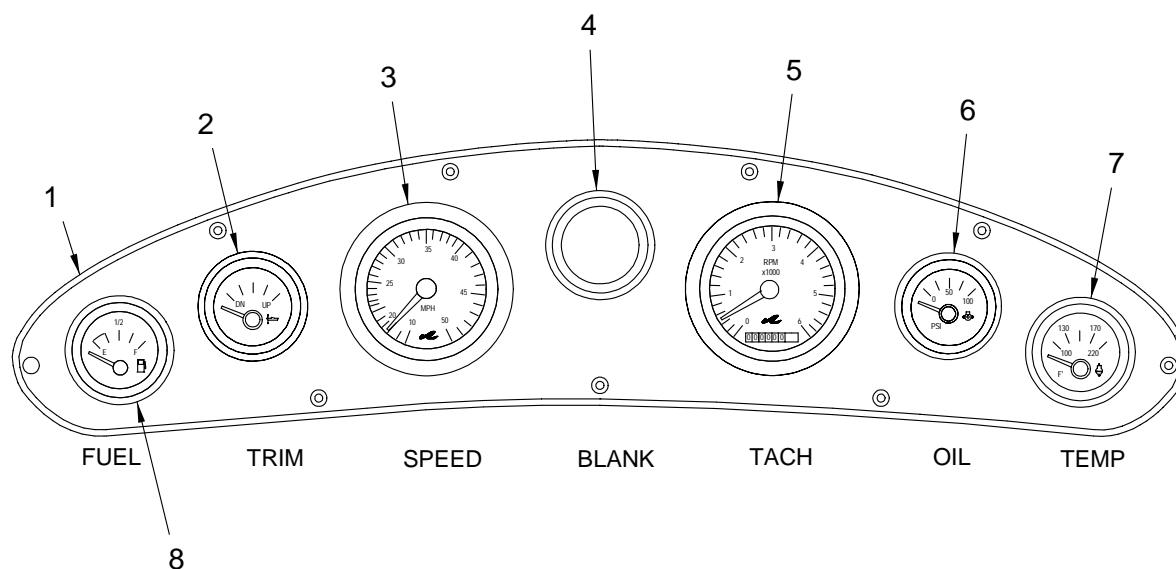
**NOT SHOWN**

- |         |                                       |
|---------|---------------------------------------|
| 1287283 | RECEPTACLE, FEMALE 12V LONG THRD BLK  |
| 1744738 | LABEL, RECEPTACLE 12V-15A MAX (LEXAN) |
| 1210558 | TAPE, SOLID 1/4" PEARL GEL            |
|         | <b>(DASH)</b>                         |

**NOT SHOWN (continued)**

- |         |                                       |
|---------|---------------------------------------|
| 1745520 | LABEL, DANGER CO FUMES W/CANVAS       |
| 1426428 | STEREO, AMP MARINE AUDIO MAA120-2 12V |
| 1761246 | 180SP 04,PNL,SPKR HELM                |
| 1690557 | SPEAKER, COAXIAL 6.5" N/CVR           |
| 1717332 | GRILL, SPEAKER 6.5" ACOM BLK          |

## INSTRUMENT PANEL



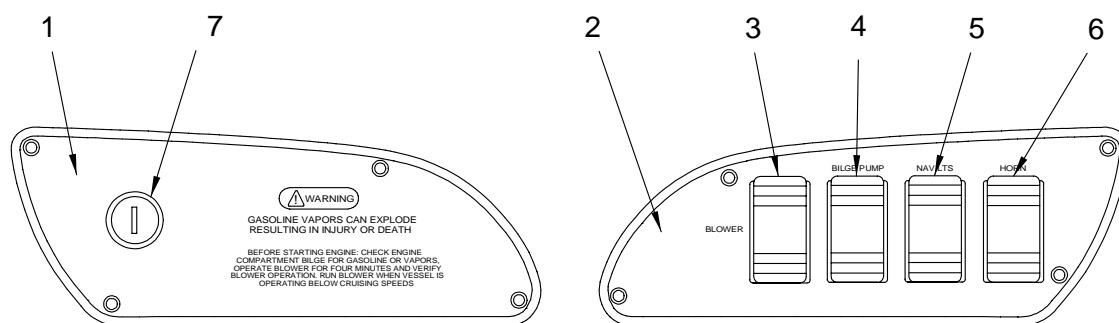
## INSTRUMENT PANEL

- 1 1753847 PANEL, 185SP INST SLVR GRAPHITE SS BEZEL  
(HULL # 1017-UP)
- 1726977 PANEL, 182SRX INST SLVR GRAPHITE SS BEZEL  
(HULL # 1001-1016)
- 1726976 PANEL, BLANK:182BR/SRX INST SLVR GRAPHITE
- 2 1100007 GAUGE, TRIM TELE (MERC) 5SERIES GRY
- 3 1099969 GAUGE, SPEEDO 50 MPH 3" 5SERIES GRY
- 757906 CLAMP, HOSE SPRING 1/4" OD SELF TIGHTENING SS
- 4 885590 GAUGE, BLANK:DUMMY SS BEZEL
- 5 1555044 GAUGE, TACH/HOUR 0-7000 RPM GAS 3"5SERIES GRY
- 6 1099993 GAUGE, OIL PRESS 0-80 2" 12V 5SERIES GRY
- 7 1100015 GAUGE, WATER TEMP 220 DEG 12V 5SERIES GRY
- 8 1099985 GAUGE, FUEL 2" 12V 5SERIES GRY

## NOT SHOWN

- 757906 CLAMP, HOSE SPRING 1/4" OD SELF TIGHTENING SS

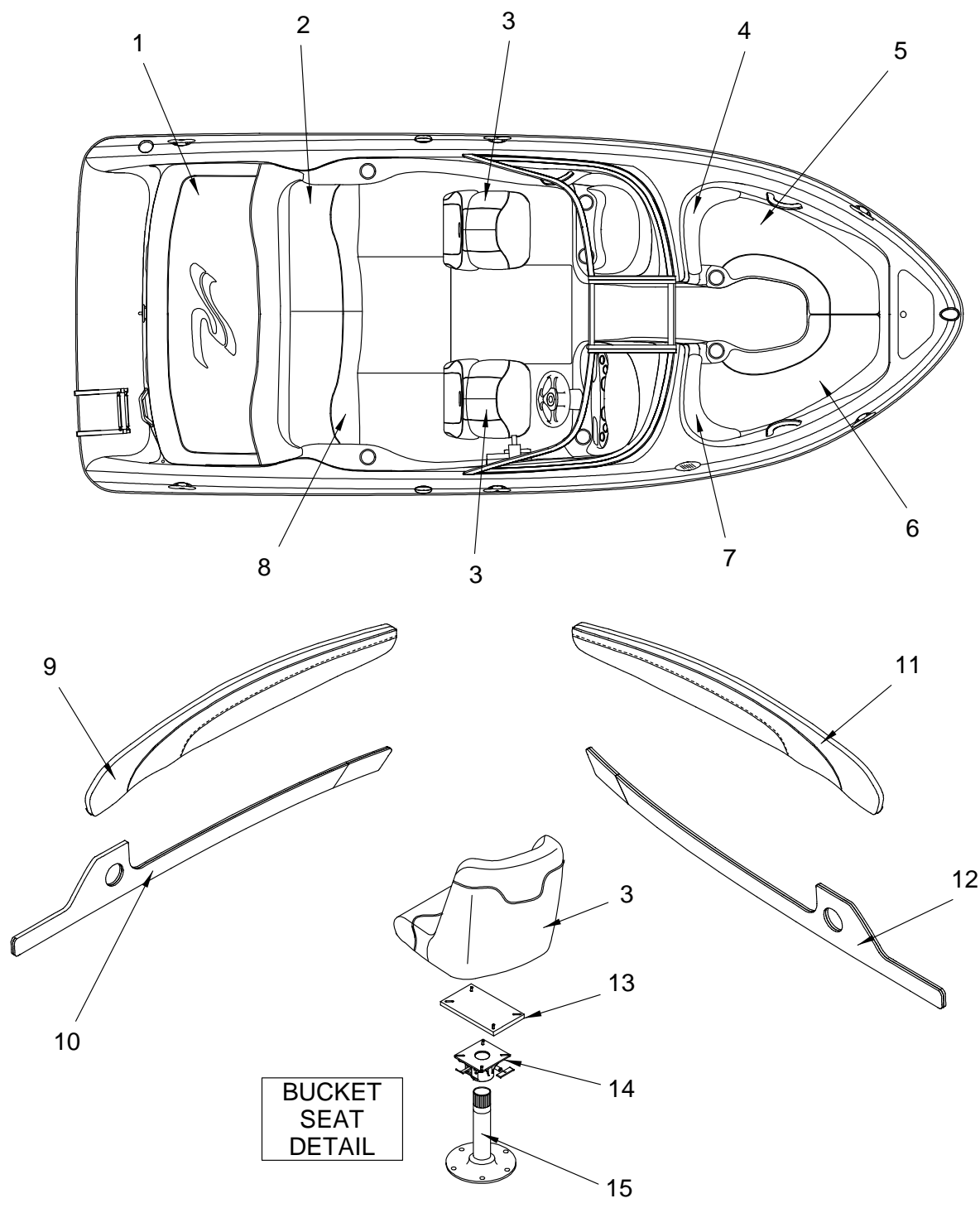
## SWITCH PANEL



## SWITCH PANEL

- 1 1726978 PANEL, 182BR/SRX PRT SW SLVR GRAPHITE
  - 1726979 PANEL, BLANK:182BR/SRX PRT SW SLVR GRAPHITE
  - 2 1726980 PANEL, 182BR/SRX STB SW SLVR GRAPHITE
  - 1726981 PANEL, BLANK:182BR/SRX STB SW SLVR GRAPHITE
  - 3 679266 ACTUATOR, ROCK VERT BLK W/BUE LENS BLG BLWR
  - 648097 BODY, ROCK SW SPST BLK 12V INCAND
  - 4 679167 ACTUATOR, ROCK VERT BLK W/BUE LENS BLG PUMP
  - 648097 BODY, ROCK SW SPST BLK 12V INCAND
  - 5 744706 ACTUATOR, ROCK VERT BLK W/BUE LENS OF-ANC-RN
  - 679340 BODY, ROCK SW 'V' OFF-2ON-2ON 12V INC
  - 6 759084 ACTUATOR, ROCK VERT BLK W/RED HORN SYMBOL
  - 679332 BODY, ROCK SW SPST MOM
  - 7 1409366 SWITCH, IGN STARTER
  - 1403161 KEY, IGN W/RUBBER SR GRIP "J"
  - 1403179 KEY, IGN W/RUBBER SR GRIP "K"
  - 1403187 KEY, IGN W/RUBBER SR GRIP "L"
  - 1403195 KEY, IGN W/RUBBER SR GRIP "M"
  - 1403203 KEY, IGN W/RUBBER SR GRIP "P"
  - 1403211 KEY, IGN W/RUBBER SR GRIP "S"
  - 1403229 KEY, IGN W/RUBBER SR GRIP "R"
  - 1403237 KEY, IGN W/RUBBER SR GRIP "N"
- (ALL KEYS SOLD AS PAIRS)

COCKPIT (UPHOLSTERY) TWO BUCKET WITH SUNPAD AFT BENCH SEATING



**COCKPIT (UPHOLSTERY) TWO BUCKET WITH  
SUNPAD AFT BENCH SEATING**

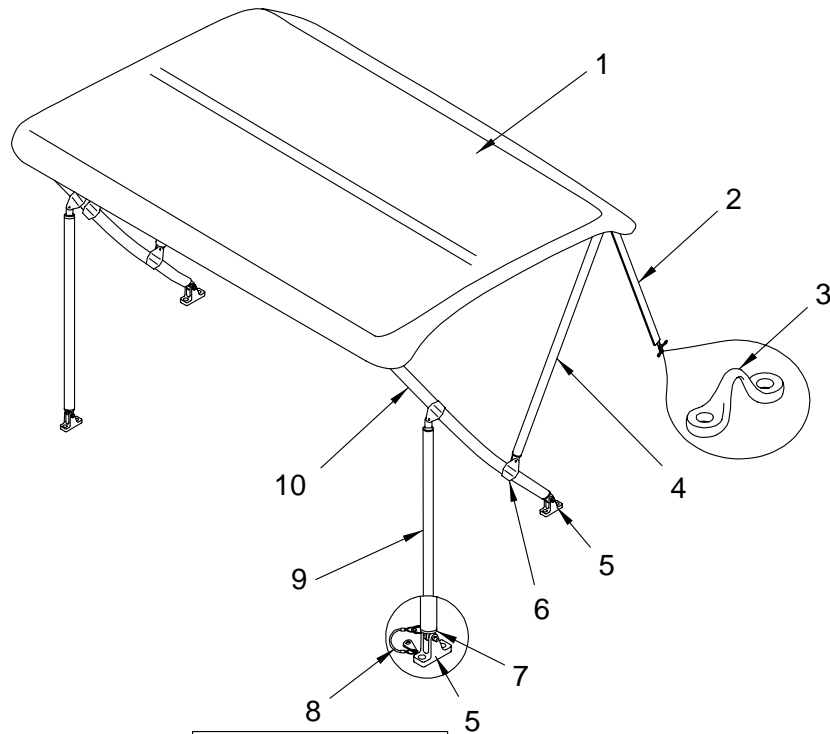
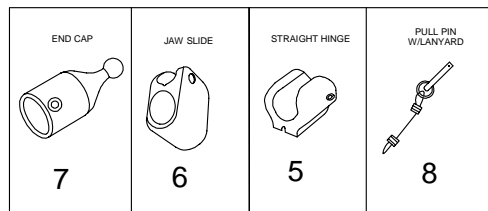
- |    |         |   |
|----|---------|---|
| 1  | 1756940 | CUSH, 185SP-04 SUNPD/STRPS/HINGE STNGR/NCKL   |
|    | 1653856 | CUSH SKIN, 182BR-02 SNPD/STRPS/HNG PLTNM      |
| 2  | 1761658 | 185SP 04,CUSH,BNCHST PRT                      |
|    | 1761659 | 185SP 04,CUSH SKN,BNCHST PRT                  |
|    | 609883  | CLEAT, PLAS 3/4"X 1"X 4" GREY                 |
|    | 1083419 | BLOCK, HDPE 185/190SDOB/210-98 XL HOOK        |
| 3  | 1754997 | BKT SEAT, SPRT-04 STNGR CRM/NCKL W/SPRT SCRPT |
|    | 1646827 | BKT SEAT, 182BR-02 PLTNM W/6.5" GRY BCK SCRPT |
|    | 1653773 | BKT SEAT, 182BR-02 PLTNM SKIN W/6.5" GRY      |
|    | 1653781 | BKT SEAT, 182BR-02 PLTNM CUSH W/6.5" GRY SCR  |
|    | 1653799 | BKT SEAT, 182BR-02 PLTNM CUSH SKIN W/6.5" GRY |
|    | 1653807 | BKT SEAT, 182BR-02 PLTNM BACK W/6.5" GRY      |
|    | 1653815 | BKT SEAT, 182BR-02 PLTNM BACK SKIN W/6.5" GRY |
| 4  | 1761664 | 185SP 04,BLSTR,PRT BOW                        |
|    | 1761665 | 185SP 04,BLSTR SKN,PRT BOW                    |
| 5  | 1761668 | 185SP 04,CUSH,PRT BOW                         |
|    | 1761669 | 185SP 04,CUSH SKN,PRT BOW                     |
|    | 609883  | CLEAT, PLAS 3/4"X 1"X 4" GREY                 |
|    | 1083419 | BLOCK, HDPE 185/190SDOB/210-98 XL HOOK        |
| 6  | 1761670 | 185SP 04,CUSH,STB BOW                         |
|    | 1761671 | 185SP 04,CUSH SKN,STB BOW                     |
|    | 609883  | CLEAT, PLAS 3/4"X 1"X 4" GREY                 |
|    | 1083419 | BLOCK, HDPE 185/190SDOB/210-98 XL HOOK        |
| 7  | 1761666 | 185SP 04,BLSTR,STB BOW                        |
|    | 1761667 | 185SP 04,BLSTR SKN,STB BOW                    |
| 8  | 1761660 | 185SP 04,CUSH,BNCHST STB                      |
|    | 1761661 | 185SP 04,CUSH SKN,BNCHST STB                  |
|    | 609883  | CLEAT, PLAS 3/4"X 1"X 4" GREY                 |
|    | 1083419 | BLOCK, HDPE 185/190SDOB/210-98 XL HOOK        |
| 9  | 1761672 | 185SP 04,SIDE PNL,PRT UPR                     |
|    | 1761673 | 185SP 04,SIDE PNL SKN,PRT UPR                 |
| 10 | 1761678 | 185SP 04,SIDE PNL,PRT LWR                     |
|    | 1761679 | 185SP 04,SIDE PNL SKN,PRT LWR                 |
| 11 | 1761674 | 185SP 04,SIDE PNL,STB UPR                     |
|    | 1761677 | 185SP 04,SIDE PNL SKN,STB UPR                 |
| 12 | 1761680 | 185SP 04,SIDE PNL,STB LWR                     |
|    | 1761681 | 185SP 04,SIDE PNL SKN,STB LWR                 |
| 13 | 748095  | PLATE, HDPE SEAT BTM W/HOLES 0.450            |
| 14 | 1154137 | SPIDER, POWDER COATED W/O DELRIN CUP          |
| 15 | 1154004 | PEDESTAL, ALUM 7.25" RIBBED W/DELCUP W/O SPD  |

**NOT SHOWN**

- |         |   |
|---------|---|
| 1559020 | FOAM, P/C 182BR-01 BOW CUSH/CKPT SID PNLS KIT |
| 1559335 | FOAM, P/C 182BR-01 AFT SEAT CUSH KIT          |
| 773630  | MESH, WHITE 54"                               |
| 1621358 | HIDEM, GRANDE PLATINUM 5/8"                   |
| 602169  | TAB, PULL TAB MATERIAL 1.5"X 250YDS           |

**VINYLS**

- |         |  |
|---------|--|
| 1745311 | VINYL, HI-TECH NICKEL EXP FLAT           |
| 1752133 | VINYL, MERRITT STINGER CREAM EXP FLAT    |
| 1752134 | VINYL, MERRITT GRANDE CREAM EXP FLAT     |
| 1752135 | VINYL, MERRITT GRANDE CREAM EXP 1/4"F/B  |
| 1752136 | VINYL, MERRITT STINGER CREAM EXP 1/4"F/B |
| 1752320 | VINYL, HI-TECH NICKEL EXP 1/4" FB        |

**CANVAS****CANVAS HARDWARE****CANVAS**

- 1 1754652 CANVAS, 185SP-04 BIM TOP CHAR
- 2 1581305 CANVAS, 180BR-01 BIM TOP FWD STRAP BLK
- 3 148031 EYE, STRAP EYE TIE-DOWN
- 4 1581313 CANVAS, 180BR-01 BIM TOP BOW2 N/HDWR
- 5 1760356 HINGE, DECK FLAT BALL/SOCKET TYPE SS
- 6 1760355 SLIDE, JAW SLIDE BALL/SOCKET TYPE SS
- 7 1760354 CAP, SS EYE END BALL/SOCKET TYPE
- 8 1760362 PIN, PULL BALL/SOCKET TYPE W/RING LNYRD SS
- 9 1581321 CANVAS, 182BR-01 BIM TOP REAR STANCH
- 10 1581388 CANVAS, 182BR-01 BIM TOP MAIN BOW N/HDWR

**BIMINI TOP BOOT**

- 1754657 CANVAS, 185SP-04 BIM TOP BOOT W/EMB CHAR

**CANVAS AFT CURTAIN**

- 1754673 CANVAS, 185SP-04 AFT CURT CHAR

**CANVAS SIDE CURTAIN SET COMPLETE**

- 1754669 CANVAS, 185SP-04 SIDE CURT SET CHAR

**COCKPIT COVER W/TONNEAU COVER**

- 1092162 CANVAS, STRG BAG 12X38 CLOUDBRST TONNEAU/CKPT
- 1754677 CANVAS, 185SP-04 TONNEAU CVR CHAR
- 1757486 CANVAS, 185SP-04 BIM CPC W/SNPS CHAR

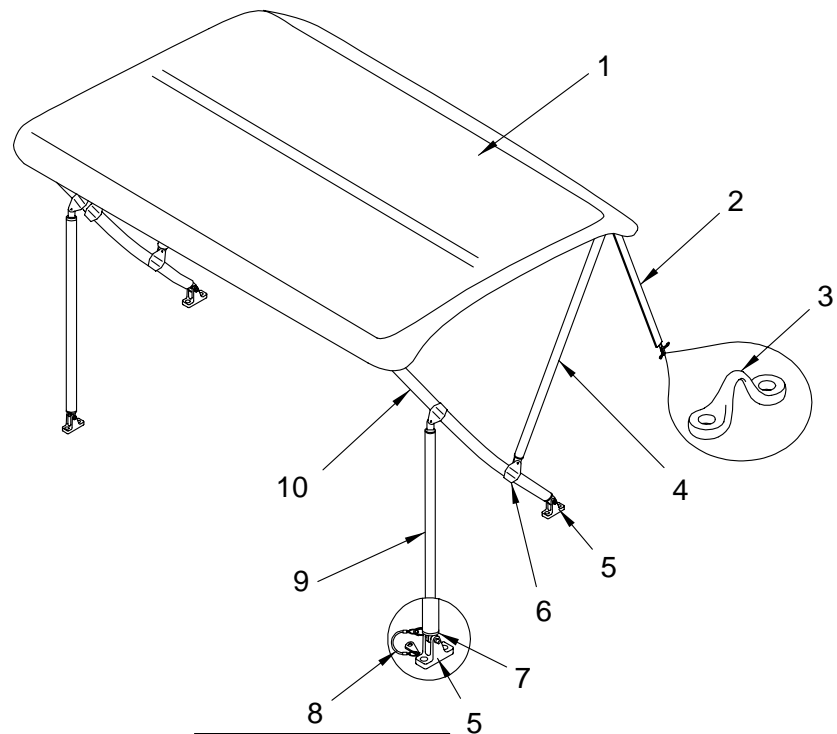
**CONVERTIBLE TOP**

- 1754661 CANVAS, 185SP-04 CONV TOP CHAR SEAMARK

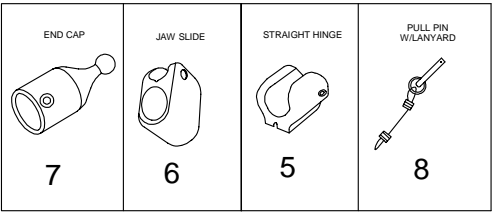
**TONNEAU COVER OPTION**

- 1754677 CANVAS, 185SP-04 TONNEAU CVR CHAR

**CANVAS (GREEN)**



**CANVAS HARDWARE**



**CANVAS (GREEN)**

- 1 1754649 CANVAS, 185SP-04 BIM TOP HNTR
- 2 1581305 CANVAS, 180BR-01 BIM TOP FWD STRAP BLK
- 3 148031 EYE, STRAP EYE TIE-DOWN
- 4 1581313 CANVAS, 180BR-01 BIM TOP BOW2 N/HDWR
- 5 1760356 HINGE, DECK FLAT BALL/SOCKET TYPE SS
- 6 1760355 SLIDE, JAW SLIDE BALL/SOCKET TYPE SS
- 7 1760354 CAP, SS EYE END BALL/SOCKET TYPE
- 8 1760362 PIN, PULL BALL/SOCKET TYPE W/RING LNYRD SS
- 9 1581321 CANVAS, 182BR-01 BIM TOP REAR STANCH
- 10 1581388 CANVAS, 182BR-01 BIM TOP MAIN BOW N/HDWR

**BIMINI TOP BOOT**

- 1754655 CANVAS, 185SP-04 BIM TOP BOOT W/EMB HNTR

**CANVAS AFT CURTAIN**

- 1754671 CANVAS, 185SP-04 AFT CURT HNTR

**COCKPIT COVER**

- 1754679 CANVAS, 185SP-04 BIM CPC N/SNPS HNTR
- 1754683 CANVAS, 185SP-04 CPC W/SNPS HNTR
- 1757483 CANVAS, 185SP-04 CPC N/SNPS HNTR
- 1757488 CANVAS, 185SP-04 BIM CPC W/SNPS HNTR

**CONVERTIBLE TOP**

- 1754659 CANVAS, 185SP-04 CONV TOP HNTR

**CONVERTIBLE TOP BOOT**

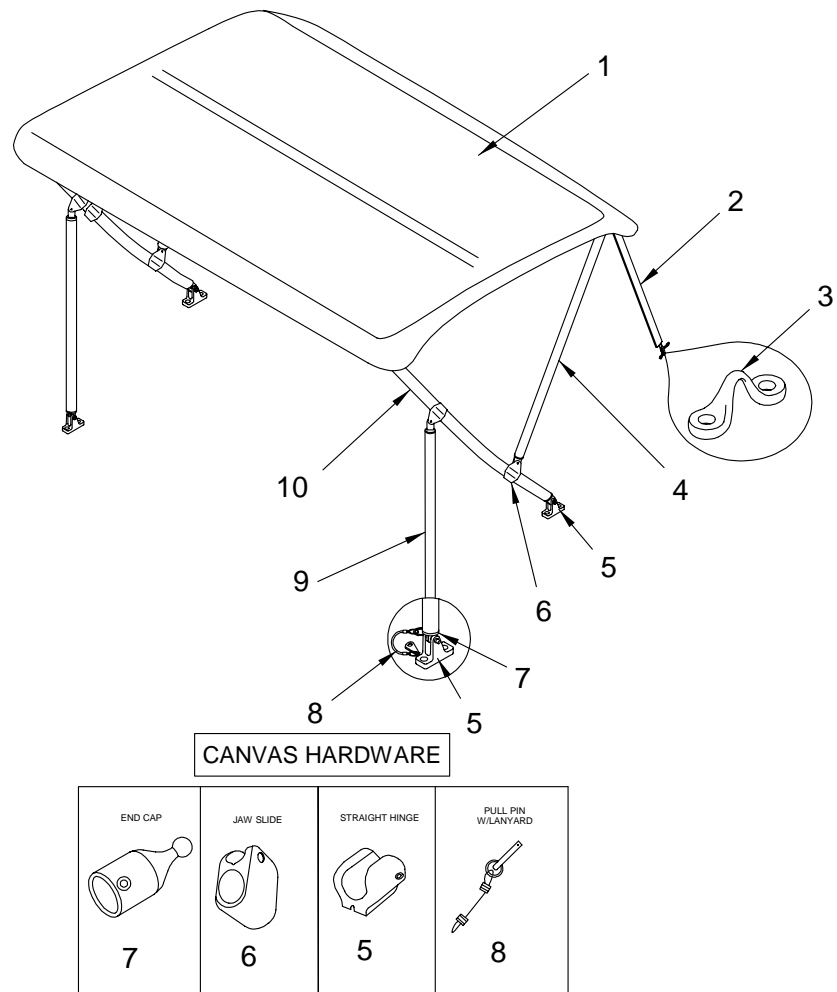
- 1754663 CANVAS, 185SP-04 CONV TOP BOOT HNTR

**TONNEAU COVER**

- 1754676 CANVAS, 185SP-04 TONNEAU CVR HNTR



**CANVAS (BLUE)**



**CANVAS (BLUE)**

- 1 1754612 CANVAS, 185SP-04 BIM TOP MEDB
- 2 1581305 CANVAS, 180BR-01 BIM TOP FWD STRAP BLK
- 3 148031 EYE, STRAP EYE TIE-DOWN
- 4 1581313 CANVAS, 180BR-01 BIM TOP BOW2 N/HDWR
- 5 1760356 HINGE, DECK FLAT BALL/SOCKET TYPE SS
- 6 1760355 SLIDE, JAW SLIDE BALL/SOCKET TYPE SS
- 7 1760354 CAP, SS EYE END BALL/SOCKET TYPE
- 8 1760362 PIN, PULL BALL/SOCKET TYPE W/RING LNYRD SS
- 9 1581321 CANVAS, 182BR-01 BIM TOP REAR STANCH
- 10 1581388 CANVAS, 182BR-01 BIM TOP MAIN BOW N/HDWR

**BIMINI TOP BOOT**

- 1754654 CANVAS, 185SP-04 BIM TOP BOOT W/EMB MEDB

**CANVAS AFT CURTAIN**

- 1754670 CANVAS, 185SP-04 AFT CURT MEDB

**CANVAS SIDE CURTAIN SET COMPLETE**

- 1754666 CANVAS, 185SP-04 SIDE CURT SET MEDB

**COCKPIT COVER**

- 1754678 CANVAS, 185SP-04 BIM CPC N/SNPS MEDB
- 1754682 CANVAS, 185SP-04 CPC W/SNPS MEDB
- 1757484 CANVAS, 185SP-04 CPC N/SNPS MEDB
- 1757489 CANVAS, 185SP-04 BIM CPC W/SNPS MEDB

**CONVERTIBLE TOP**

- 1754658 CANVAS, 185SP-04 CONV TOP MEDB

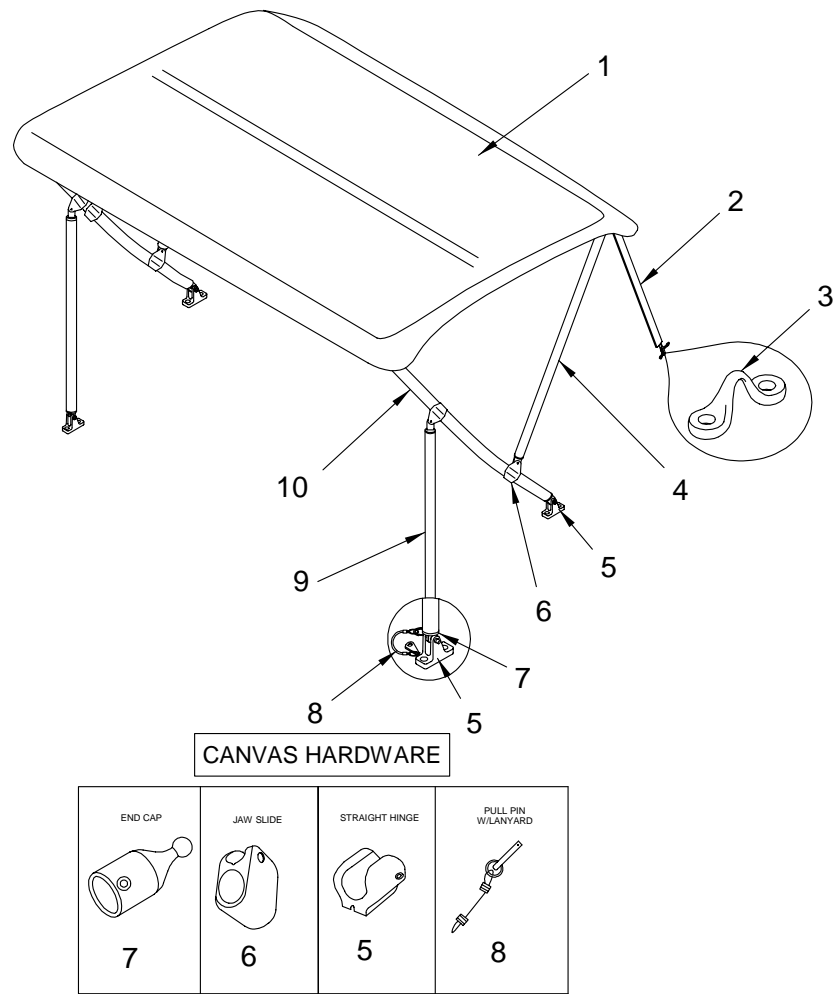
**CONVERTIBLE TOP BOOT**

- 1754662 CANVAS, 185SP-04 CONV TOP BOOT MEDB

**TONNEAU COVER**

- 1754674 CANVAS, 185SP-04 TONNEAU CVR MEDB

CANVAS (RED)



CANVAS (RED)

- 1 1754650 CANVAS, 185SP-04 BIM TOP RED
- 2 1581305 CANVAS, 180BR-01 BIM TOP FWD STRAP BLK
- 3 148031 EYE, STRAP EYE TIE-DOWN
- 4 1581313 CANVAS, 180BR-01 BIM TOP BOW2 N/HDWR
- 5 1760356 HINGE, DECK FLAT BALL/SOCKET TYPE SS
- 6 1760355 SLIDE, JAW SLIDE BALL/SOCKET TYPE SS
- 7 1760354 CAP, SS EYE END BALL/SOCKET TYPE
- 8 1760362 PIN, PULL BALL/SOCKET TYPE W/RING LNYRD SS
- 9 1581321 CANVAS, 182BR-01 BIM TOP REAR STANCH
- 10 1581388 CANVAS, 182BR-01 BIM TOP MAIN BOW N/HDWR

BIMINI TOP BOOT

- 1754656 CANVAS, 185SP-04 BIM TOP BOOT W/EMB RED

CANVAS AFT CURTAIN

- 1754672 CANVAS, 185SP-04 AFT CURT RED

CANVAS SIDE CURTAIN SET COMPLETE

- 1754668 CANVAS, 185SP-04 SIDE CURT SET RED

COCKPIT COVER

- 1754680 CANVAS, 185SP-04 BIM CPC N/SNPS RED
- 1754684 CANVAS, 185SP-04 CPC W/SNPS RED
- 1757482 CANVAS, 185SP-04 CPC N/SNPS RED
- 1757487 CANVAS, 185SP-04 BIM CPC W/SNPS RED

CONVERTIBLE TOP

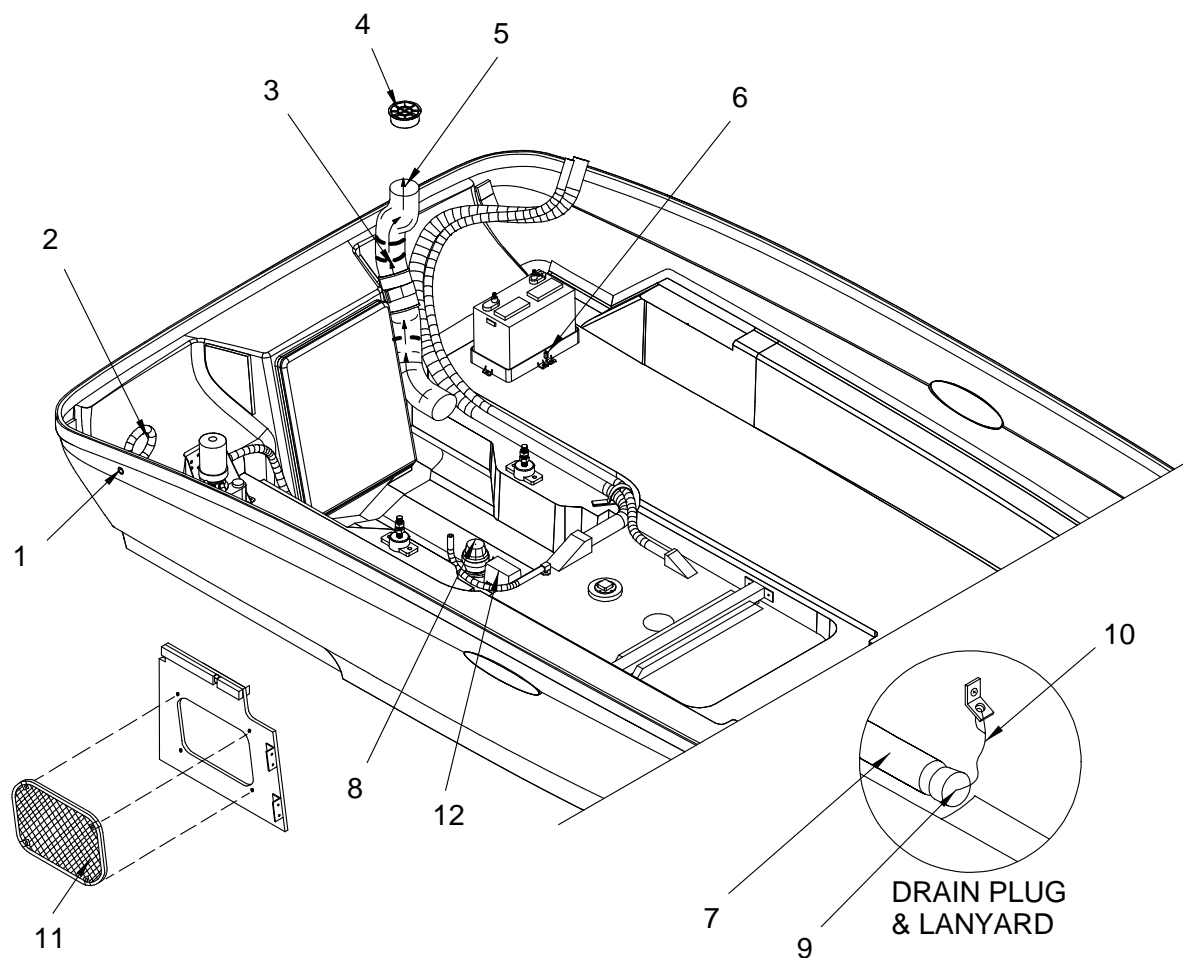
- 1754660 CANVAS, 185SP-04 CONV TOP RED SEAMARK

CONVERTIBLE TOP BOOT

- 1754664 CANVAS, 185SP-04 CONV TOP BOOT RED

TONNEAU COVER

- 1754675 CANVAS, 185SP-04 TONNEAU CVR RED

**BILGE****BILGE**

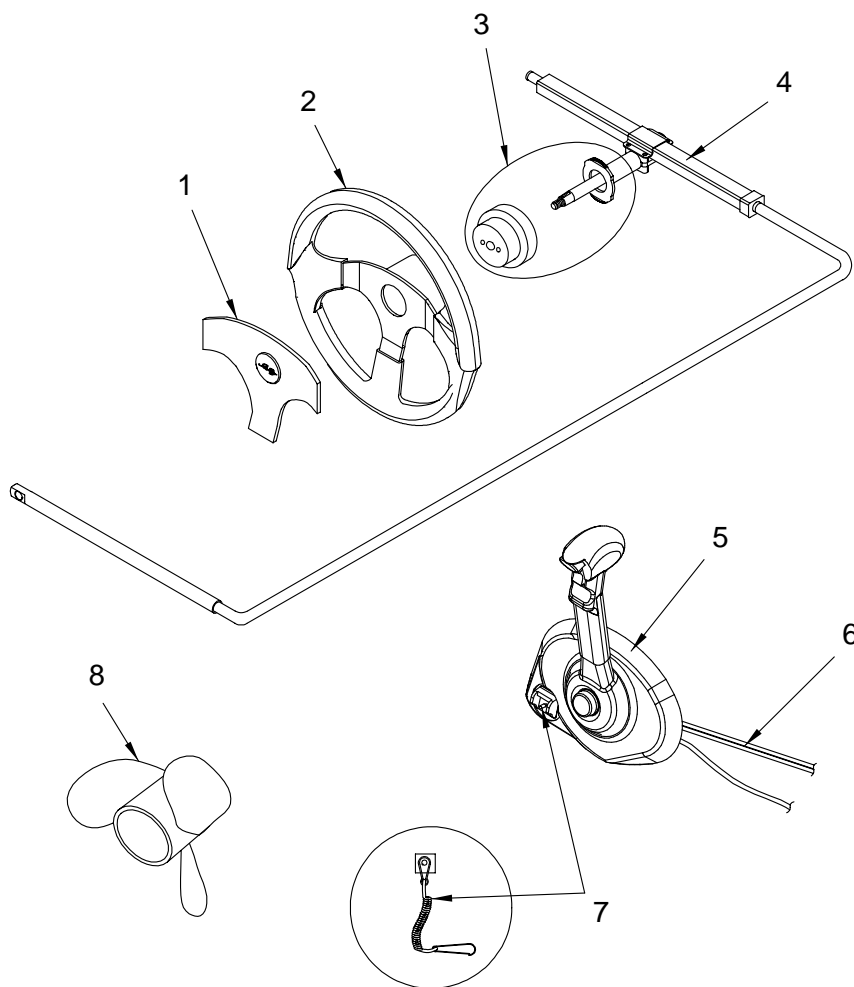
- 1 1098417 THRU-HULL, PLAS 1 1/8" PRL
- 123398 CLAMP, HOSE #06M 5/16"-7/8" SS MINI
- 2 123901 HOSE, CORR BILGE 1 1/8" BLK
- 3 1587096 BLOWER, BILGE 4" #240MQ W/CONN
- 4 716159 VENT, PLAS GRILL 4" BLK
- 5 124016 HOSE, VENT/BLOWER 4" EX HVY DTY
- 6 1239458 HOLDER, BATTERY GR27/31 BLK NYLON W/SS
- 1440247 CABLE, BATT KIT 185BR-01 STD
- 1437292 CABLE, BATT KIT 185BR-01 CE OPT W/SNPD  
(CE OPTION GROUP OPTION)
- 130856 BOOT, BATTERY CABLE BLK
- 130849 BOOT, BATTERY CABLE RED
- 7 130351 PIPE, PVC SCH 20 BOE PIPE 3/4" X 20'
- 8 1690247 PUMP, BILGE 1100GPH W/IMPELLOR HOUSING VANES
- 9 156224 PLUG, DRAIN PLUG SNAPTITE 7/8"
- 10 418632 LANYARD, W/TAB/RING
- 11 1621168 CANVAS, 182BR-02 BIM BLKHD FLAP PTY
- 12 1193671 SWITCH, FLOAT RULE W/CVR

**NOT SHOWN**

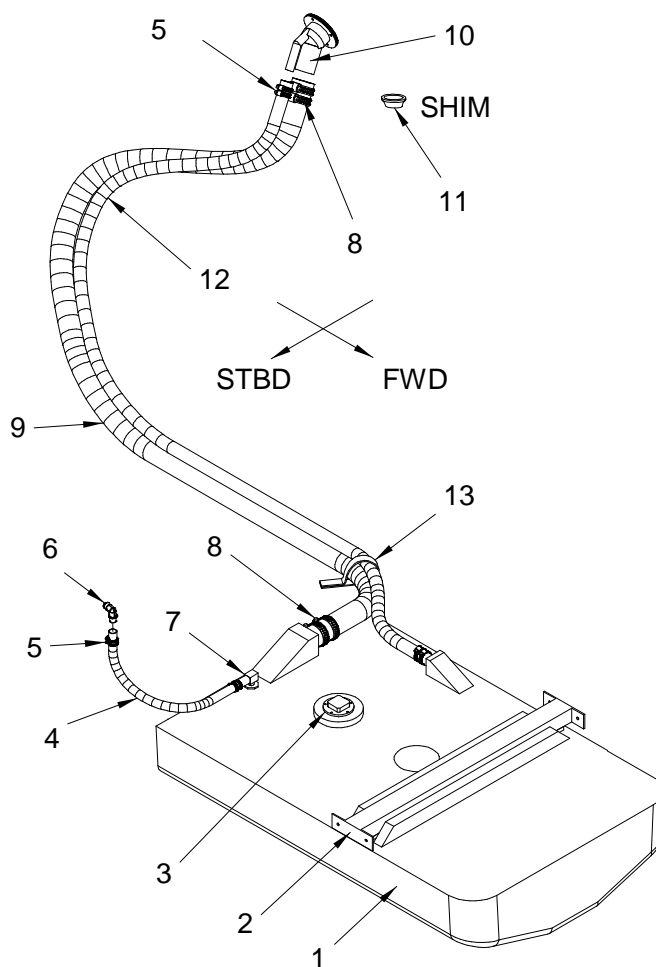
- 1621168 CANVAS, 182BR-02 BIM BLKHD FLAP PTY
- 1745512 LABEL, STAY CLEAR OF MOVING PARTS
- 1686584 HARNESS, 182BR-02 WIRE RV1
- 1486497 ACC PART, VOLVO BOOT PROTECTIVE SLEEVE

**GELCOATS**

- 1425347 GEL COAT, ENVIROTECH SR BILGE PEARL

**STEERING SYSTEM****STEERING SYSTEM**

- 1 1617596 PAD, STEER WHL CTR BLK W/SR LOGO
- 2 1748128 STEERING WHEEL, PWTRMST 3-SPOKE VPR N/CTR PAD
- 3 662510 STEERING, PERFORMANCE TILT MECHANISM
- 4 1091842 STEERING, BACK MNT RACK/CABLE 15.0' ASSY
- 5 1458900 CONTROL, REM THRTL/SHIFT CLSC 4000 W/CONN
- 1754390 CONTROL, SIDE MNT PISTOL GRIP 4000 GEN II I/O
- 6 1006303 CABLE, CONTROL TELEFLEX 14' 600A/MERC SERIES
- THROTTLE CABLE**
- 1006295 CABLE, CONTROL TELEFLEX 12' 600A/MERC SERIES
- SHIFT CABLE**
- 7 778928 LANYARD, COILED STOP SWITCH
- 8 1048438 PROP, 14"X 23" ALUM BLACK MAX

**FUEL SYSTEM****FUEL SYSTEM**

- 1 1744930 TANK, FUEL 182BR-03 26GAL PLAS W/SS SENDER
- 2 965731 BRACKET, FUEL TANK 26 5/8" REV 1
- 1497452 TAPE, FOAM NEOPRENE W/3M 9828 3/8"TH X 2"W
- 3 1472463 SENDING UNIT, WEMA 7.5"
- 4 1497486 HOSE, FUEL 3/8" ISO/CE W/PLAS LINER
- 5 123398 CLAMP, HOSE #06M 5/16"-7/8" SS MINI
- 6 140418 ELBOW, BRASS 90DEG STREET 1/4"
- 147611 ADAPTER, BRASS 1/4"MPT X 3/8"BARB
- 7 1221217 ELBOW, FUEL P/U FOR TANK ASSY
- 1508936 VALVE, FUEL ANTI-SIPHON VACUUM H2O 15"
- 8 256693 CLAMP, HOSE #24 1"-2" SS .505
- 9 123745 HOSE, FUEL 1.5" TYPE A CLASS 2
- 10 1109370 DECK PLATE, GAS CHR W/VENT STRAIGHT RED CODE
- 1068592 KEY, DECK PLATE CAP
- 11 1098615 DECK PLATE, GAS CHR W/VENT (SHIM ONLY)
- 12 947507 HOSE, FUEL 5/8" ISO/CE
- 13 123646 CLAMP, LOOM VINYL DIP #32 2"

**NOT SHOWN LABELS**

- 1745513 LABEL, WARNING LEAKING FUEL

**3.0L ALPHA ( 135 PHP ) MCM STERN DRIVE**

123661	CLAMP, LOOM VINYL DIP 1"
1076082	OUTDRIVE UNIT, MERC ALPHA 2.0:1
1690130	S/D, MERC 135HP 3.0L WPS ALPHA W/SIDE MOUNT

**4.3L ALPHA ( 190 PHP ) MCM STERN DRIVE**

1076918	OUTDRIVE UNIT, MERC ALPHA 1.81:1
1743007	S/D, MERC 190HP 4.3L DE ALPHA

**4.3L MPI ALPHA ( 220 PHP ) MCM STERN DRIVE**

1090869	OUTDRIVE UNIT, MERC ALPHA 1.62:1
499798	PROP, 13.75"X 21" VENGEANCE RH
1743009	S/D, MERC 220HP 4.3L MPI DE ALPHA

**DEPTH FINDER**

987693	DEPTH FINDER, BEZEL GRY W/CHR OVERLAY
1669571	DEPTH FINDER, LOWRANCE 3500 GREY W/O BEZEL 02
1754588	DEPTH FINDER, TECHSONIC
888792	FUSE HOLDER, BLADE TYPE DEPTH SOUNDER 3A
894170	TRANSDUCER, 20DEG THRU-HULL W/ URETHANE FACE
1754589	TRANSDUCER, TECHSONIC

**BIMINI TOP & BOOT**

1754657	CANVAS, 185SP-04 BIM TOP BOOT W/EMB CHAR
1754652	CANVAS, 185SP-04 BIM TOP CHAR
934083	LIGHT, NAV A/R STERN 75°13DEG RG THRTUT

**SNAP-IN CARPET COCKPIT**

839720	BINDING, CANVAS 1" LINEN BIAS SUNBRELLA
1609916	CARPET, EXT 28 OZ DUNE PEBBLE #902 RL 7FT
194225	SNAP REINFORCEMENT, PLAS BACKER
154393	SNAP SOCKET, MED ACTION
154369	SNAP STUD, W/#8 X 3/8" PH SS

**TWO TONE GELCOAT GRAPHICS**

1690266	GEL COAT, YELLOW ARMORCOTE
1750954	TAPE, MOLD MASK 185BRSPRT-04 PRT
1750955	TAPE, MOLD MASK 185BRSPRT-04 STB

**STBD BUCKET/PORT B/B /MOTOR BOX /JUMP SEATS**

1155993	ACCESS PLATE, POLYPROP W/O-RING 4" PEARL
1755881	B/B SEAT, SPRT-04 STNGR CREM/NCKL W/6.5"SCRPT
833657	BASE, B/B PLAS 7" LOUNGE ENDS
833632	BASE, B/B PLAS 8" LOUNGE CTR SP
1192681	BASE, B/B PLAS 8" LOUNGE END LH
1192673	BASE, B/B PLAS 8" LOUNGE END RH
833590	BASE, B/B PLAS 8" LOUNGE SIDE
833608	BASE, B/B PLAS 8" LOUNGE SIDE SP
833640	BASE, B/B PLAS PIPE RETAINERS
1734664	CATALYST, SUPEROX CLR
1157916	CLEAT, HDPE 180BR-99 JMP ST CUSH PRL 13 7/8"
1757679	CUSH, 180/185SP BIM LID W/STRPS/HNG STNG/NCKL
1572825	FOAM, P/C 182BR-01 CONV MTR BOX
1559103	FOAM, P/C 182BR-01 MTRBX JMPST KIT
1136092	GEL COAT, PEARL PX/TL
1142579	HANDLE, GRAB SPBOATS-99 MTRBX PRL
1752705	HIDEM, GRANDE STINGER CREAM 5/8"
1164607	HINGE, SS MTRBX
1219948	LATCH, HATCH/SUNPAD BLK PLAS (ASAHI DENSO)
773630	MESH, WHITE 54"
1249770	PLATE, ALUM 3/16"X 2"X 3" HOLES TAPPED
1073741	PVC BOARD, 1/2"X 4'X 8' WHT LOW DEN
157495	TAB, PULL TAB MATERIAL 6"
1752320	VINYL, HI-TECH NICKEL EXP 1/4" FB
156893	WEBBING, POLYPROPYLENE 1" BLACK
1619212	WELT, DADE PEWTER MIST 5/32"

**TONNEAU COVER - ONLY**

1754677	CANVAS, 185SP-04 TONNEAU CVR CHAR
---------	-----------------------------------

**COCKPIT COVER W/ TONNEAU COVER**

1754685	CANVAS, 185SP-04 CPC W/SNPS CHAR
1754677	CANVAS, 185SP-04 TONNEAU CVR CHAR
1092162	CANVAS, STRG BAG 12X38 CLOUDBRST TONNEAU/CKPT

**STANDARD PAINTED TRAILER W/ BRAKES**

1755481	TAPE, APP TRAILER 04 MAGNESIUM
---------	--------------------------------

**GALVANIZED TRAILER**

1752101	TIRE, W/RIM GALV MAXXIS RADIAL 215/75R14C
1638592	TRAILER, 182BR-02 SWING-TNGE W/DISC BRKS GALV

**2 BACK / BACK SEATS / MOTOR BOX /JUMP SEATS**

1155993	ACCESS PLATE, POLYPROP W/O-RING 4" PEARL
1755881	B/B SEAT, SPRT-04 STNGR CREM/NCKL W/6.5"SCRPT
833657	BASE, B/B PLAS 7" LOUNGE ENDS
833632	BASE, B/B PLAS 8" LOUNGE CTR SP
1192681	BASE, B/B PLAS 8" LOUNGE END LH
1192673	BASE, B/B PLAS 8" LOUNGE END RH
833590	BASE, B/B PLAS 8" LOUNGE SIDE
833608	BASE, B/B PLAS 8" LOUNGE SIDE SP
833640	BASE, B/B PLAS PIPE RETAINERS
1157916	CLEAT, HDPE 180BR-99 JMP ST CUSH PRL 13 7/8"
1757679	CUSH, 180/185SP BIM LID W/STRPS/HNG STNG/NCKL
1572825	FOAM, P/C 182BR-01 CONV MTR BOX
1559103	FOAM, P/C 182BR-01 MTRBX JMPST KIT
1136092	GEL COAT, PEARL PX/TL
1086362	HANDLE, GRAB PRL CUSTOM SR
1142579	HANDLE, GRAB SPBOATS-99 MTRBX PRL
1752705	HIDEM, GRANDE STINGER CREAM 5/8"
1164607	HINGE, SS MTRBX
1219948	LATCH, HATCH/SUNPAD BLK PLAS (ASAHI DENSO)
773630	MESH, WHITE 54"
1216548	PLATE, ALUM 1/8"X 2"X 3.75" W/5HOLES
1249770	PLATE, ALUM 3/16"X 2"X 3" HOLES TAPPED
1073741	PVC BOARD, 1/2"X 4'X 8' WHT LOW DEN
157495	TAB, PULL TAB MATERIAL 6"
1752320	VINYL, HI-TECH NICKEL EXP 1/4" FB
156893	WEBBING, POLYPROPYLENE 1" BLACK
1619212	WELT, DADE PEWTER MIST 5/32"

**C E OPTION GROUP**

650507	BOOT, BATTERY CABLE 4/0 BLK 11/16"
650499	BOOT, BATTERY CABLE 4/0 RED 11/16"
140509	BOOT, ENG STARTER RED
1437292	CABLE, BATT KIT 185BR-01 CE OPT W/SNPD
1572874	FOAM, P/C 182BR-01 CE CONV SUNPAD
1745514	LABEL, PREVENT DISCHARGE OF POLLUTANTS
1691479	MANUAL, OWNERS - SEA RAY INT'L 12-LANGUAGE
723791	PANEL, SPBOATS BATT SW BLK OPT
1548932	PLATE, CE OPT C:182BR/7PERSON/545KG
976514	PLATE, CE OPT C:185BR/7PERSON/545KG
723650	SWITCH, BATTERY ON/OFF MASTER W/LOCK

**C E FIRE SYSTEM - EUROPEAN DEALERS ONLY**

934943	FIRE EXT SYS, FM200 75CF GAS-AUTO
--------	-----------------------------------

**OWNER ORIENTATION VIDEO - PAL FORMAT**

968339	VIDEO, 97 OWNER ORIENTATION SPBOAT PAL
--------	--

**CANADIAN CONFORMITY STICKER**

1741201	LABEL, STICKER 182BR CANADIAN CAPACITY
1741208	LABEL, STICKER 185BR CANADIAN CAPACITY

**PREMIER STEREO UPGRADE - W/ REMOTE AT HELM**

1312750	CABLE, CLARION REMOTE EXTENSION CABLE 24'
1750878	CABLE, RCA AUDIO 20' W/EFX-2 CONN W/NOISE SUP
1717332	GRILL, SPEAKER 6.5" ACOM BLK
1736985	HARNESS, 185BR-03 STEREO AMP
1690557	SPEAKER, COAXIAL 6.5" N/CVR
1753393	STEREO, AM/FM CD PLAYER CLARION M335 RMTE RDY
1426428	STEREO, AMP MARINE AUDIO MAA120-2 12V
1753394	STEREO, REMOTE CNTRL W/DISPLAY FOR M335

**2.0 TO 1 HIGH ALTITUDE GEAR RATIO**

1076082	OUTDRIVE UNIT, MERC ALPHA 2.0:1
---------	---------------------------------

**GALVANIZED TRAILER W/ DISC BRAKES**

1752101	TIRE, W/RIM GALV MAXXIS RADIAL 215/75R14C
1638592	TRAILER, 182BR-02 SWING-TNGE W/DISC BRKS GALV

**CANVAS PACKAGE - W/ CONVERTIBLE TOP**

1754673	CANVAS, 185SP-04 AFT CURT CHAR
1754681	CANVAS, 185SP-04 BIM CPC N/SNPS CHAR
1754665	CANVAS, 185SP-04 CONV TOP BOOT CHAR
1754661	CANVAS, 185SP-04 CONV TOP CHAR SEAMARK
1754669	CANVAS, 185SP-04 SIDE CURT SET CHAR
1754677	CANVAS, 185SP-04 TONNEAU CVR CHAR
1092162	CANVAS, STRG BAG 12X38 CLOUDBRST TONNEAU/CKPT